

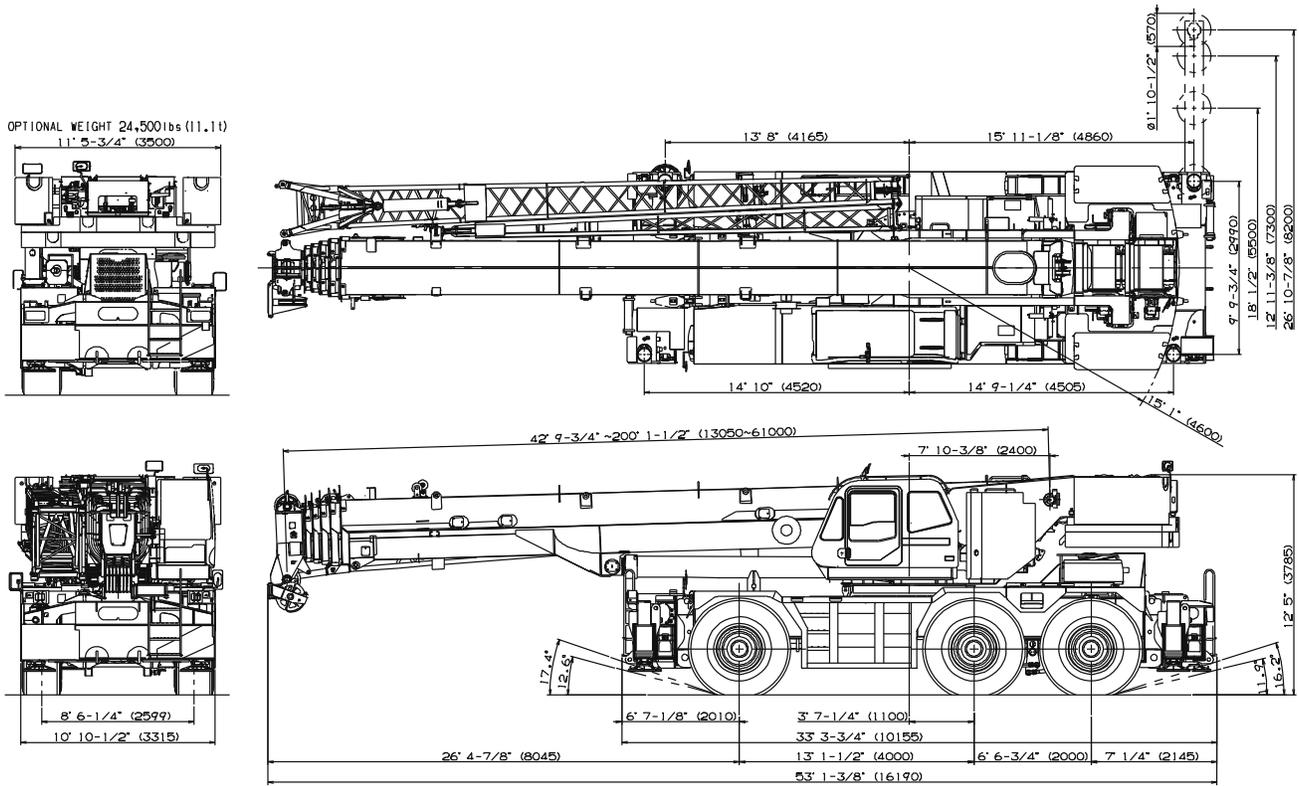


GR-1600XL-2

160 Ton Capacity (145 Metric Tons)

HYDRAULIC ROUGH TERRAIN CRANE

DIMENSIONS



Note : Dimension is with boom angle at -1.5 degree.

GENERAL DIMENSIONS (26.5 R25 Tires)

| | Feet | Meters |
|-----------------------------|---------|--------|
| Turning radius | | |
| 6 wheel steer | 32' 6" | 9.9 |
| 2 wheel steer | 48' 11" | 14.9 |
| Tail swing of counterweight | 15' 1" | 4.6 |

Specifications are subject to change without notice.

CRANE SPECIFICATIONS

BOOM

Six section boom, single cylinder telescoping with pinning system, 42.8'~200.1' (13.1m~61.0m), of round box construction with seven sheaves, 15-3/4" (0.400m) root diameter, at boom head. Two easily removable wire rope guards, rope dead end provided on both sides of boom head. Boom telescope sections are supported by wear pads both vertically and horizontally. Extension speed 157.3' in 430 seconds.

BOOM ELEVATION - By a double acting hydraulic cylinder with holding valve. Elevation -1.5° ~ 81.5° , combination controls for hand or foot operation. Boom angle indicator. Automatic speed reduction and soft stop function. Boom raising speed 20° to 60° in 28 seconds.

JIB - Two stage bi-fold lattice type with 0° , 20° or 40° offset (tilt type). Single sheave, 17-5/16" (0.440m) root diameter, at the head of both jib sections. Stored alongside base boom section. Jib length is 33.8' (10.3m) or 59.1' (18.0m). Assistant cylinders for mounting and stowing, controlled at right side of superstructure. Self stowing jib mounting pins.

AUXILIARY LIFTING SHEAVE (SINGLE TOP)

Single sheave, 17-5/16" (0.440m) root diameter. Mounted to main boom head for single line work (stowable).

ANTI-TWO BLOCK - Pendant type over-winding cut out device with audio-visual (FAILURE lamp/BUZZER) warning system.

SWING

Hydraulic axial piston motor through planetary swing speed reducer. Continuous 360° full circle swing on ball bearing turn table at 1.3min^{-1} {rpm}. Equipped with manually locked/released swing brake. A 360° positive swing lock manually engaged in cab. Twin swing system: Free swing or lock swing controlled by selector switch on front console.

HOIST

MAIN HOIST - Variable speed type with grooved drum driven by hydraulic axial piston motor through speed reducer. Power load lowering and raising. Equipped with automatic brake (neutral brake) and counterbalance valve. Controlled independently of auxiliary hoist. Equipped with cable follower and drum rotation indicator.

DRUM - Grooved 15" (0.382m) root diameter x 29-1/4" (0.742m) wide. Wire rope: 1050' of 3/4" diameter rope (320m of 19mm). Drum capacity: 1293' (394m) 7 layers. Maximum single line pull: 1st layer 21,800 lbs (9,900kg). Maximum permissible line pull (wire strength): 15,900 lbs (7,200kg).

AUXILIARY HOIST - Variable speed type with grooved drum driven by hydraulic axial piston motor through speed reducer. Power load lowering and raising. Equipped with automatic brake (neutral brake) and counterbalance valve. Controlled independently of main hoist. Equipped with cable follower and drum rotation indicator.

DRUM - Grooved 15" (0.382m) root diameter x 29-1/4" (0.742m) wide. Wire rope: 738' of 3/4" diameter rope (225m of 19mm). Drum capacity: 1293' (394m) 7 layers. Maximum single line pull: 1st layer 21,800 lbs (9,900kg). Maximum permissible line pull (wire strength): 15,900 lbs (7,200kg).

WIRE ROPE - Non-rotating 3/4" (19mm) 7x35 class. Breaking Strength 79,400 lbs (36,000 kg)

HOOK BLOCKS

110 ton (100 metric ton) - 7 sheaves with swivel hook block
7.9 ton (7.2 metric ton) - Weighted hook ball with swivel and safety latch.

COUNTERWEIGHT

Self-removable counterweight (40,100 + 24,500 = 64,600 lbs)

HYDRAULIC SYSTEM

PUMPS - Two variable piston pumps for crane functions. Tandem gear pump for steering, swing and optional equipment. Powered by carrier engine. Pump disconnect for crane is engaged/ disengaged by rotary switch from operator's cab.

CONTROL VALVES - Multiple valves actuated by pilot pressure with integral pressure relief valves.

RESERVOIR - 202 gallon (763 lit.) capacity. External sight level gauge.

FILTRATION - BETA10=10 return filter, full flow with bypass protection, located inside of hydraulic reservoir. Accessible for easy replacement.

OIL COOLER - Air cooled fan type.

CAB AND CONTROLS

Both crane and drive operations can be performed from one cab mounted on rotating superstructure.

Left side, 1 man type, tilting cab, steel construction with sliding door access and safety glass windows opening at side. Door window is powered control. Windshield glass window and roof glass window are shatter-resistant. Tilt-telescoping steering wheel. Adjustable control lever stands for swing, boom elevating, boom telescoping, auxiliary hoist and main hoist. Control lever stands can change neutral positions and tilt for easy access to cab. 3 way adjustable operator's seat with high back, headrest and armrest. Engine throttle knob. Foot operated controls: boom elevating, boom telescoping, service brake and engine throttle. Hot water cab heater and air conditioning.

Dash-mounted engine start/stop, monitor lamps, cigarette lighter, drive selector switch, parking brake switch, steering mode select switch, power window switch, pump engaged/disengaged switch, swing brake switch, telescoping/auxiliary hoist select switch, outrigger controls, free swing / lock swing selector switch, eco mode switch, high speed hoist (main/aux) switch and ashtray.

Instruments - Torque converter oil temperature, engine water temperature, air pressure, fuel, speedometer, tachometer, hour meter and odometer / tripmeter. Hydraulic oil pressure is monitored and displayed on the AML-C display panel.

Tadano electronic LOAD MOMENT INDICATOR system (AML-C) including:

- Control lever lockout function
- Boom position indicator
- Outrigger state indicator
- Boom angle / boom length / jib offset angle / jib length / load radius / rated lifting capacities / actual loads read out
- Ratio of actual load moment to rated load moment indication
- Automatic Speed Reduction and Soft Stop function on boom elevation and swing
- Working condition register switch
- Load radius / boom angle / tip height / swing range preset function
- External warning lamp
- Tare function
- Fuel consumption monitor

- Main hoist / auxiliary hoist select
- Drum rotation indicator (audible and visible type) main and auxiliary hoist

TADANO AML-C monitors outrigger extended length and automatically programs the corresponding "RATED LIFTING CAPACITIES" table

Operator's right hand console includes transmission gear selector and sight level bubble. Upper console includes working light switch, roof washer and wiper switch emergency outrigger set up key switch, jib equipped/removed select switch, eco mode switch, high speed hoist (main / aux) switch, boom emergency telescoping switch (2nd and 3rd) and air conditioning control switch. Swing lock lever.

NOTE: Each crane motion speed is based on unladen conditions.

CARRIER SPECIFICATIONS

TYPE - Rear engine, left hand steering, driving axle 2-way selected type by manual switch, 6x2 1st axle drive, 6x4 1st and 3rd axle drive.

FRAME - High tensile steel, all welded mono-box construction.

TRANSMISSION - Electronically controlled full automatic transmission. Torque converter driving full powershift with driving axle selector. 5 forward and 2 reverse speeds, constant mesh.

- 2 speeds - high range - 2 wheel drive; 4 wheel drive
- 3 speeds - low range - 4 wheel drive

TRAVEL SPEED - 9.3 mph (15 km/h) *with counterweight
2.4 mph (4 km/h) *without counterweight

AXLE

- 1st axle - Full floating type, steering and driving axle with planetary reduction.
- 2nd axle -Steering axle
- 3rd axle - Full floating type, steering and driving axle with planetary reduction.

STEERING - Hydraulic power steering controlled by steering wheel. Four steering modes available: 2 wheel front, 4 wheel rear, 6 wheel coordinated and 6 wheel crab.
Emergency steering device.

ENGINE

| | |
|-------------------------------|---|
| Model | Mitsubishi 6M60 |
| Type | Direct injection diesel |
| No. of cylinders | 6 |
| Combustion | 4 cycle, turbo charged and after cooled |
| BoreXStroke, in.(mm) | 4.646 x 4.528 (118 x 115) |
| Displacement, cu. in (liters) | 460 (7.54) |
| Air inlet heater | 24 volt preheat |
| Air cleaner | Dry type, replaceable element |
| Oil filter | Full flow with replaceable element |
| Fuel filter | Full flow with replaceable element |
| Fuel tank, gal.(liters) | 79.2 (300), right side of carrier |
| Cooling | Liquid pressurized, recirculating by-pass |

SUSPENSION

1st axle - Rigid mounted to frame.
2nd and 3rd axles - "Hydro-Pneumatic suspension cylinders" with levering adjustment and oscillation.

BRAKE SYSTEMS - Service: Air over hydraulic disc brakes on all 6 wheels. Parking/Emergency: Spring applied-air released brake acting on input shaft of 1st and 3rd axles. Auxiliary: Electro-pneumatic operated exhaust brake.

TIRES - 26.5 R25

OUTRIGGERS - Four hydraulic, beam and jack outriggers. Vertical jack cylinders equipped with integral holding valve. Each outrigger beam and jack is controlled independently from cab. Beams extend to 26'10-7/8" (8.2 m) center-line and retract to within 10' 10-1/2" (3.315 m) overall width with floats. Outrigger jack floats are attached thus eliminating the need of manually attaching and detaching them. Controls and sight bubble located in superstructure cab. Four outrigger extension lengths are provided with corresponding "RATED LIFTING CAPACITIES" for crane duty in confined areas.

Self-removable outrigger boxes for ease of transportation.

- Min. Extension 9' 9-3/4" (2.99m) center to center
- Mid. Extension 18' 1/2" (5.50m) center to center
- Mid. Extension 23' 11-3/8" (7.30m) center to center
- Max. Extension 26' 10-7/8" (8.20m) center to center
- Float size(Diameter) 1' 10-1/2" (0.57m)

| | |
|------------------------------|--|
| Radiator | Fin and tube core, thermostat controlled |
| Fan, in.(mm) | Suction type, 6-blade, 23.6 (600) dia. |
| Starting | 24 volt |
| Charging | 24 volt system, negative ground |
| Battery | 2-120 amp. Hour |
| Compressor, air, CFM(l /min) | 29 CFM (830) at 2,600rpm |
| Horsepower (kW) | Gross 267 (200) at 2,600rpm |
| Torque, Max. ft-lb (Nm) | 579 (785) at 1,400rpm |
| Capacity, gal.(liters) | |
| Cooling water | 3.4 (13) |
| Lubrication | 3.4 - 4.0 (13 - 15) |
| Fuel | 79.2 (300) |

STANDARD EQUIPMENT

- Six section boom, single cylinder telescoping with pinning system 42.8'~200.1' (13.05 m~61.0 m)
- 33.8' or 59.1' (10.3 m or 18.0 m) bi-fold lattice jib (tilt type) with 0°, 20° or 40° pinned offsets and self stowing pins.
- Quick reeving type bi-fold jib
- Auxiliary lifting sheave (single top) stowable
- Variable speed main hoist with grooved drum, cable follower and 1050' of 3/4" cable.
- Variable speed auxiliary hoist with grooved drum, cable follower and 738' of 3/4" cable.
- Drum rotation indicator (audible, visible and thumper type) main and auxiliary hoist
- Anti-Two block device (overwind cutout) and lower limit (3rd wrap)
- Boom angle indicator
- Tadano electronic load moment indicator system (AML-C)
- Outrigger extension length detector
- Tadano twin swing system and 360° positive swing lock
- Tilting cab
- Self centering finger control levers with pilot control
- Control pedals for boom elevating and boom telescoping
- 3 way adjustable cloth seat with armrests, high back and seat belt
- Tilt-telescoping steering wheel
- Tinted safety glass and sun visor
- Front windshield wiper and washer
- Roof window wiper and washer
- Power window (cab door)
- Rear view mirrors (right and left side)
- Mirror for main and auxiliary hoists
- Cigarette lighter and ashtray
- Cab floor mat
- Pump disconnect in operator's cab
- Hydraulic oil cooler
- Air conditioner (hot water heater and cooler)
- Positive control
- Work lights
- Independently controlled outriggers
- Four outrigger extension positions
- Mitsubishi 6M60 turbo charged after cooled engine (267HP) with exhaust brake
- Electronic controlled automatic transmission driven by torque converter
- 6 X 4 X 6 drive/steer
- Automatic 2nd and 3rd axle oscillation lock out system
- 26.5 R25 tires
- Disc brakes
- Fenders
- Air dryer
- Water separator with filter(high filtration)
- Engine over-run alarm
- Back-up alarm
- Low oil pressure/high water temp. warning device (visual)
- 2nd and 3rd steer centering light
- Air cleaner dust indicator
- Tool storage compartment
- Tire inflation kit
- 24 volt electric system
- 7.9 ton (7.2 metric ton) hook ball with swivel
- 110 ton (100 metric ton) - 7 sheaves with swivel hook block and safety latch for 3/4" wire rope
- Weighted hook storage compartment
- Hook block tie down (front bumper)
- Towing hooks-Front and rear
- Lifting eyes
- Halogen head lamp
- Telematics (machine data logging and monitoring system) with HELLO-NET via internet
- Fuel consumption monitor
- Eco mode system
- Self-removable counterweight (40,100 + 24,500 = 64,600 lbs)
- Self-removable outrigger boxes
- Emergency steering assist
- Anemometer
- Aircraft warning light

OPTIONAL EQUIPMENT

- 33.8' or 59.1' (10.3 m or 18.0 m) bi-fold lattice jib (tilt type) with 5° - 40° hydraulic offset.
- * Replaces standard fly jib if purchased as optional.
- 50 ton (45 metric ton) - 3 sheaves with swivel hook block and safety latch for 3/4" wire rope
- Boom removal assist system

HOISTING PERFORMANCE

LINE SPEEDS AND PULLS

| Layer | Main or auxiliary hoist - 15" (0.382m) drum | | | | | |
|------------------|---|-------|--------|-------|-------------------------------------|-------|
| | Line speeds ¹ | | | | Line pulls - Available ² | |
| | Low | | High | | Low | |
| | F.P.M. | m/min | F.P.M. | m/min | Lbs. | kgf |
| 1st | 253 | 77 | 354 | 108 | 21,800 | 9,900 |
| 2nd | 276 | 84 | 384 | 117 | 19,900 | 9,010 |
| 3rd | 299 | 91 | 413 | 126 | 18,200 | 8,270 |
| 4th | 318 | 97 | 446 | 136 | 16,800 | 7,640 |
| 5th | 341 | 104 | 476 | 145 | 15,600 | 7,090 |
| 6th | 361 | 110 | 505 | 154 | 14,600 | 6,620 |
| 7th ³ | 384 | 117 | 535 | 163 | 13,700 | 6,210 |

* Maximum permissible line pull may be affected by wire rope strength.
Wire rope strength (7x35 class) = 15,900lbs (7,200kg)

- Line speeds based only on hook block, not loaded.
- Developed by machinery with each layer of wire rope, but not based on rope strength or other limitation in machinery or equipment.
- Seventh layer of wire rope are not recommended for hoisting operations.

DRUM WIRE ROPE CAPACITIES

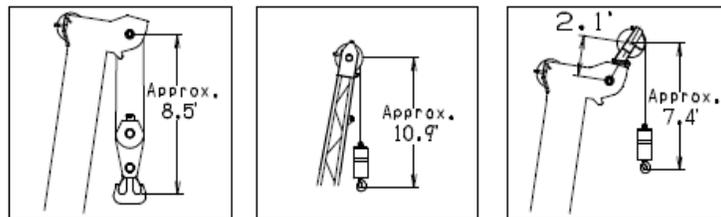
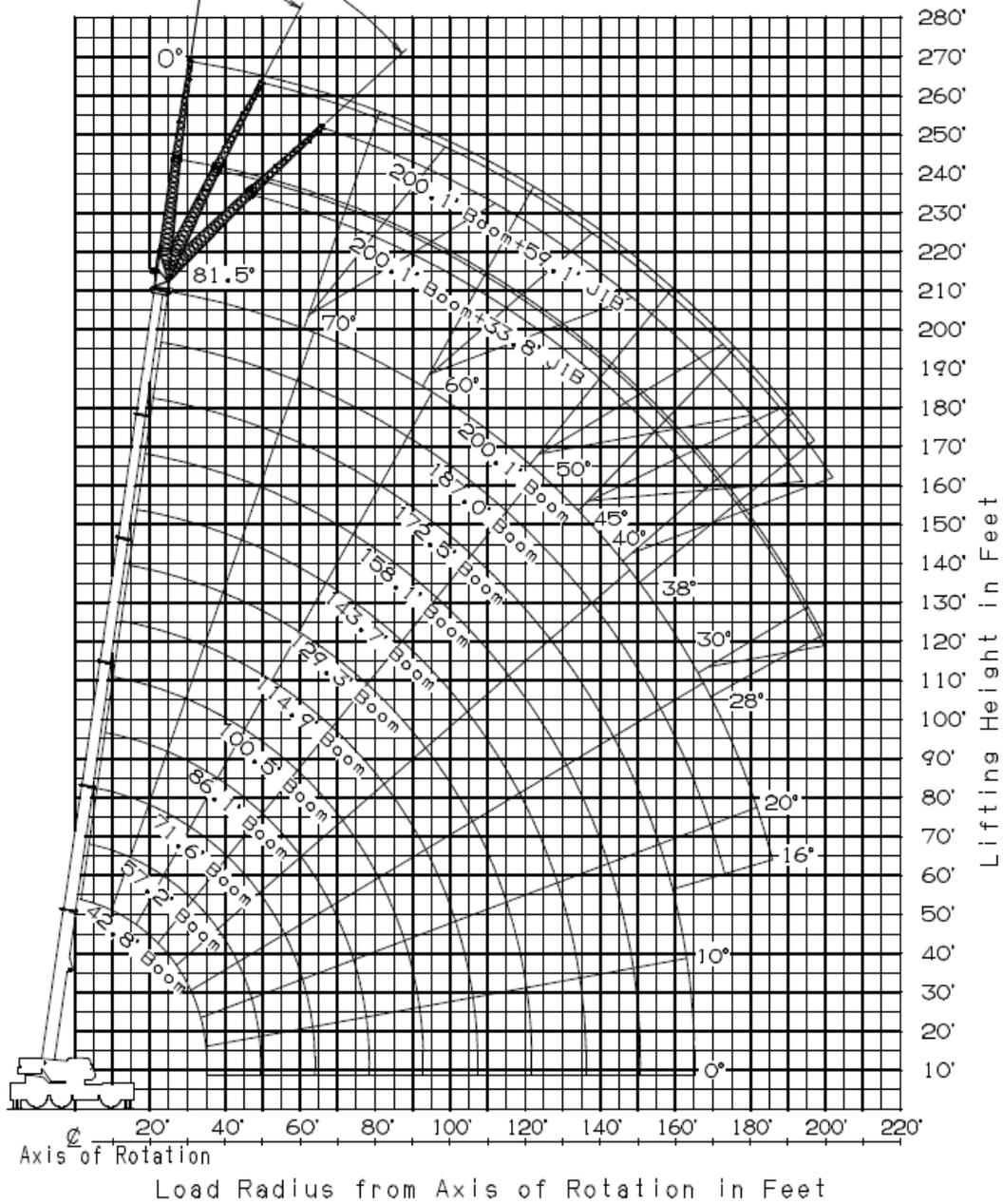
| Wire rope layer | Main and auxiliary drum grooved lagging | | | |
|-----------------|---|--------|-----------------|--------|
| | 3/4" (19mm) wire rope | | | |
| | Rope per layer | | Total wire rope | |
| | Feet | Meters | Feet | Meters |
| 1 | 147.0 | 44.8 | 147.0 | 44.8 |
| 2 | 159.4 | 48.6 | 306.4 | 93.4 |
| 3 | 172.2 | 52.5 | 478.7 | 145.9 |
| 4 | 184.7 | 56.3 | 663.4 | 202.2 |
| 5 | 197.2 | 60.1 | 860.6 | 262.3 |
| 6 | 209.6 | 63.9 | 1070.2 | 326.2 |
| 7 | 222.1 | 67.7 | 1292.3 | 393.9 |

DRUM DIMENSIONS

| | Inch | mm |
|-----------------|--------|-----|
| Root diameter | 15 | 382 |
| Length | 29-1/4 | 742 |
| Flange diameter | 26-5/8 | 677 |

GR-1600XL WORKING RANGE CHART

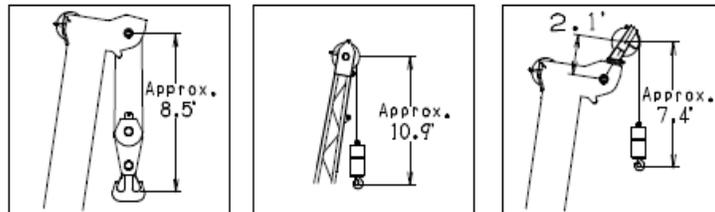
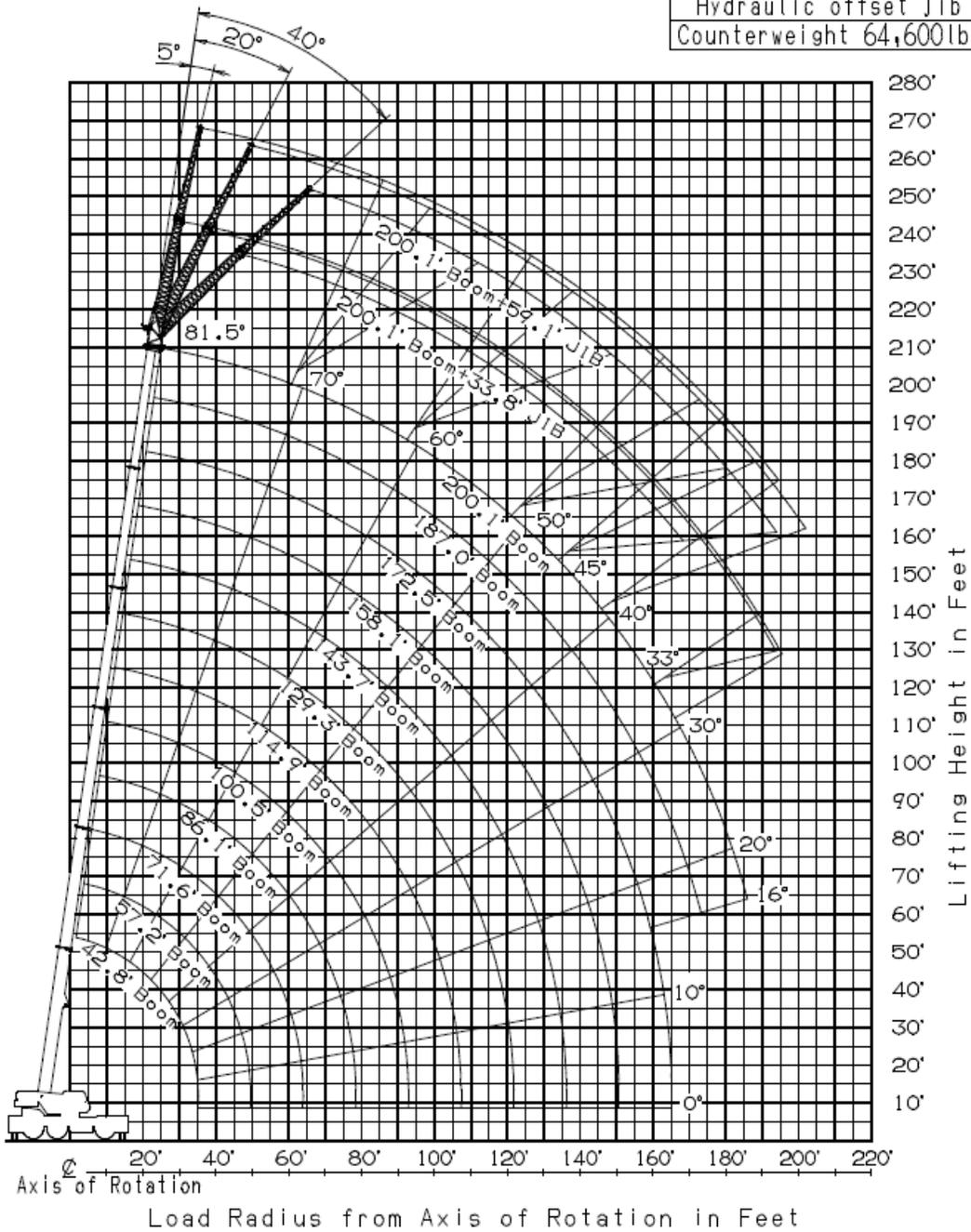
Manual offset jib
Counterweight 64,600lbs



NOTE: 1. Boom and Jib geometry shown are for unloaded condition and machine standing level on firm supporting surface. Boom deflection and subsequent radius and boom angle change must be accounted for when applying load to hook.

GR-1600XL WORKING RANGE CHART

Hydraulic offset jib
Counterweight 64,600 lbs



NOTE: 1. Boom and jib geometry shown are for unloaded condition and machine standing level on firm supporting surface. Boom deflection and subsequent radius and boom angle change must be accounted for when applying load to hook.

GR-1600XL RATED LIFTING CAPACITIES (IN POUNDS)

| ON OUTRIGGERS FULLY EXTENDED 26' 10-7/8" (8.2m) SPREAD | | | | | | | | | | | | |
|--|------------------|------------------|------------------|------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|
| COUNTERWEIGHT 64,550 lbs (29,300 kg) | | | | | | | | | | | | |
| 360° ROTATION | | | | | | | | | | | | |
| A \ B | 42.8' (13.1m) | 57.2' (17.4m) | 71.6' (21.8m) | 86.1' (26.2m) | 100.5' (30.6m) | 114.9' (35.0m) | 129.3' (39.4m) | 143.7' (43.8m) | 158.1' (48.2m) | 172.5' (52.6m) | 187.0' (57.0m) | 200.1' (61.0m) |
| 8' | ** 320,000 | 200,000 | 174,200 | | | | | | | | | |
| 10' | 241,800 | 200,000 | 174,200 | | | | | | | | | |
| 12' | 218,000 | 200,000 | 174,200 | 145,500 | | | | | | | | |
| 15' | 187,100 | 182,800 | 174,200 | 145,500 | 111,800 | | | | | | | |
| 20' | 148,300 | 148,800 | 145,500 | 138,700 | 106,300 | 84,700 | | | | | | |
| 25' | 121,500 | 122,400 | 122,800 | 120,800 | 106,300 | 77,600 | 66,400 | | | | | |
| 30' | 101,000 | 102,500 | 102,700 | 102,100 | 97,700 | 77,600 | 61,100 | 52,700 | | | | |
| 35' | 48,700 | 85,100 | 85,300 | 84,700 | 86,200 | 74,700 | 54,900 | 48,900 | 41,700 | 33,100 | | |
| 45' | | 64,200 | 62,400 | 64,200 | 63,300 | 63,500 | 46,700 | 43,000 | 37,700 | 33,100 | 26,500 | 22,900 |
| 50' | | | 54,700 | 56,200 | 55,600 | 57,100 | 43,900 | 39,200 | 35,500 | 32,000 | 26,500 | 22,900 |
| 60' | | | 45,400 | 44,300 | 46,100 | 45,200 | 38,800 | 33,500 | 31,100 | 28,400 | 26,000 | 22,900 |
| 65' | | | | 41,000 | 41,400 | 40,300 | 36,600 | 31,100 | 28,900 | 26,900 | 24,700 | 22,700 |
| 75' | | | | 32,600 | 33,500 | 32,600 | 33,100 | 27,100 | 24,900 | 24,000 | 22,300 | 20,500 |
| 80' | | | | | 30,200 | 29,500 | 30,400 | 25,400 | 23,600 | 22,500 | 21,200 | 19,600 |
| 90' | | | | | 23,600 | 26,000 | 24,700 | 22,500 | 21,200 | 19,800 | 19,200 | 17,600 |
| 95' | | | | | | 23,800 | 22,500 | 21,400 | 20,100 | 18,700 | 18,100 | 16,500 |
| 105' | | | | | | 18,500 | 18,700 | 19,000 | 18,100 | 17,000 | 16,300 | 14,800 |
| 110' | | | | | | | 17,200 | 17,900 | 16,800 | 16,300 | 15,700 | 14,100 |
| 120' | | | | | | | 12,800 | 15,200 | 14,100 | 15,000 | 13,900 | 12,600 |
| 125' | | | | | | | | 14,100 | 13,400 | 13,700 | 12,800 | 11,900 |
| 130' | | | | | | | | 13,000 | 12,800 | 12,600 | 11,700 | 11,200 |
| 140' | | | | | | | | | 11,500 | 10,800 | 9,700 | 9,700 |
| 145' | | | | | | | | | 10,600 | 9,900 | 9,000 | 9,000 |
| 155' | | | | | | | | | | 8,400 | 7,500 | 7,500 |
| 160' | | | | | | | | | | 7,900 | 6,800 | 6,600 |
| 170' | | | | | | | | | | | 5,500 | 5,500 |
| 175' | | | | | | | | | | | 4,900 | 4,900 |
| 180' | | | | | | | | | | | | 4,400 |
| 185' | | | | | | | | | | | | 3,700 |

** Over front and with additional lifting equipment

A :Boom length in feet

B :Load radius in feet

GR-1600XL RATED LIFTING CAPACITIES (IN POUNDS)

0°, 20° or 40° pinned offsets

| ON OUTRIGGERS FULLY EXTENDED 26' 10-7/8" (8.2m) SPREAD COUNTERWEIGHT 64,550 lbs (29,300 kg) 360° ROTATION | | | | | | | | | | | | | |
|---|-------------------------------------|--------|------------|--------|------------|--------|------|-------------------------------------|--------|------------|--------|------------|--------|
| C | 200.1' (61.0m) Boom + 33.8' (10.3m) | | | | | | C | 187.0' (57.0m) Boom + 33.8' (10.3m) | | | | | |
| | 0° offset | | 20° offset | | 40° offset | | | 0° offset | | 20° offset | | 40° offset | |
| | R | W | R | W | R | W | | R | W | R | W | R | W |
| 81.5 | 43.3' | 12,100 | 56.8' | 12,100 | 66.6' | 11,500 | 81.5 | 38.7' | 13,700 | 51.5' | 13,700 | 61.0' | 12,800 |
| 81 | 45.6' | 12,100 | 59.4' | 12,100 | 68.9' | 11,200 | 81 | 41.0' | 13,700 | 54.1' | 13,700 | 63.0' | 12,800 |
| 80 | 52.2' | 12,100 | 64.6' | 11,900 | 73.5' | 10,800 | 80 | 45.9' | 13,700 | 59.1' | 13,700 | 67.3' | 12,300 |
| 79 | 56.4' | 12,100 | 69.9' | 11,700 | 77.8' | 10,600 | 79 | 50.9' | 13,700 | 63.0' | 13,200 | 71.2' | 11,900 |
| 78 | 61.7' | 12,100 | 73.8' | 11,200 | 82.4' | 10,400 | 78 | 55.5' | 13,700 | 67.3' | 12,800 | 75.1' | 11,700 |
| 77 | 66.6' | 12,100 | 78.1' | 10,800 | 86.3' | 9,900 | 77 | 60.4' | 13,700 | 71.5' | 12,300 | 79.1' | 11,200 |
| 76 | 71.9' | 12,100 | 83.0' | 10,600 | 90.6' | 9,700 | 76 | 65.0' | 13,700 | 75.8' | 12,100 | 83.0' | 11,000 |
| 75 | 76.4' | 11,700 | 87.3' | 10,400 | 94.5' | 9,500 | 75 | 69.2' | 13,400 | 79.7' | 11,700 | 86.9' | 10,800 |
| 73 | 85.6' | 11,000 | 95.8' | 9,700 | 102.0' | 9,000 | 73 | 77.4' | 12,600 | 87.6' | 11,000 | 94.2' | 10,100 |
| 70 | 97.8' | 9,900 | 108.0' | 9,000 | 114.0' | 8,400 | 70 | 89.2' | 11,500 | 98.8' | 10,100 | 105.0' | 9,500 |
| 68 | 106.0' | 9,500 | 115.0' | 8,600 | 121.0' | 7,900 | 68 | 96.5' | 10,800 | 106.0' | 9,700 | 112.0' | 9,000 |
| 65 | 118.0' | 8,800 | 127.0' | 7,900 | 131.0' | 7,500 | 65 | 107.0' | 9,900 | 117.0' | 9,000 | 121.0' | 8,600 |
| 63 | 125.0' | 8,200 | 134.0' | 7,700 | 138.0' | 7,300 | 63 | 115.0' | 9,500 | 123.0' | 8,600 | 128.0' | 8,200 |
| 60 | 135.0' | 7,500 | 143.0' | 7,100 | 148.0' | 6,800 | 60 | 125.0' | 8,800 | 133.0' | 8,200 | 137.0' | 7,900 |
| 58 | 142.0' | 7,100 | 150.0' | 6,600 | 153.0' | 6,400 | 58 | 132.0' | 8,600 | 139.0' | 7,900 | 142.0' | 7,500 |
| 55 | 152.0' | 6,600 | 159.0' | 6,200 | 162.0' | 6,000 | 55 | 141.0' | 7,900 | 148.0' | 7,500 | 151.0' | 7,300 |
| 53 | 158.0' | 6,200 | 165.0' | 6,000 | 168.0' | 5,700 | 53 | 146.0' | 7,500 | 154.0' | 7,300 | 156.0' | 7,100 |
| 50 | 167.0' | 5,500 | 173.0' | 5,300 | 175.0' | 5,100 | 50 | 155.0' | 7,100 | 161.0' | 6,600 | 163.0' | 6,600 |
| 48 | 172.0' | 5,100 | 178.0' | 4,900 | 179.0' | 4,900 | 48 | 160.0' | 6,600 | 166.0' | 6,400 | 168.0' | 6,200 |
| 45 | 179.0' | 4,600 | 185.0' | 4,400 | 186.0' | 4,400 | 45 | 167.0' | 6,000 | 173.0' | 5,700 | 174.0' | 5,700 |
| 43 | 184.0' | 4,200 | 190.0' | 4,200 | | | 43 | 172.0' | 5,700 | 177.0' | 5,500 | | |
| 40 | 191.0' | 3,700 | 195.0' | 3,500 | | | 40 | 178.0' | 5,300 | 183.0' | 4,900 | | |
| 38 | 195.0' | 3,300 | 199.0' | 3,100 | | | 38 | 182.0' | 4,600 | 186.0' | 4,400 | | |
| 35 | 200.0' | 2,600 | 204.0' | 2,400 | | | 35 | 188.0' | 4,000 | 191.0' | 3,700 | | |
| 33 | 204.0' | 2,400 | 207.0' | 2,200 | | | 33 | 191.0' | 3,700 | 194.0' | 3,500 | | |
| 30 | 209.0' | 2,000 | 211.0' | 1,800 | | | 30 | 196.0' | 3,300 | 198.0' | 3,100 | | |
| 28 | 212.0' | 1,800 | | | | | 28 | 199.0' | 2,900 | 200.0' | 2,900 | | |
| | | | | | | | 25 | 203.0' | 2,600 | 203.0' | 2,400 | | |
| | | | | | | | 23 | 205.0' | 2,400 | | | | |
| | | | | | | | 20 | 208.0' | 2,200 | | | | |

| ON OUTRIGGERS FULLY EXTENDED 26' 10-7/8" (8.2m) SPREAD COUNTERWEIGHT 64,550 lbs (29,300 kg) 360° ROTATION | | | | | | | | | | | | | |
|---|-------------------------------------|--------|------------|--------|------------|--------|------|-------------------------------------|--------|------------|--------|------------|--------|
| C | 172.5' (52.6m) Boom + 33.8' (10.3m) | | | | | | C | 114.9' (35.0m) Boom + 33.8' (10.3m) | | | | | |
| | 0° offset | | 20° offset | | 40° offset | | | 0° offset | | 20° offset | | 40° offset | |
| | R | W | R | W | R | W | | R | W | R | W | R | W |
| 81.5 | 33.8' | 15,900 | 46.9' | 15,900 | 56.8' | 15,000 | 81.5 | | | 29.2' | 23,400 | 37.1' | 16,100 |
| 81 | 35.8' | 15,900 | 48.9' | 15,900 | 58.7' | 14,800 | 81 | | | 30.5' | 23,100 | 38.4' | 15,900 |
| 80 | 40.4' | 15,900 | 53.5' | 15,900 | 62.7' | 14,300 | 80 | | | 33.1' | 22,500 | 41.0' | 15,700 |
| 79 | 45.0' | 15,900 | 57.7' | 15,700 | 66.3' | 13,900 | 79 | | | 35.8' | 22,000 | 43.3' | 15,400 |
| 78 | 49.2' | 15,900 | 61.7' | 15,200 | 70.2' | 13,400 | 78 | | | 39.0' | 21,400 | 45.9' | 15,200 |
| 77 | 53.8' | 15,900 | 64.6' | 14,600 | 73.8' | 13,200 | 77 | | | 41.3' | 20,900 | 48.6' | 15,200 |
| 76 | 57.7' | 15,900 | 69.2' | 14,100 | 77.1' | 12,800 | 76 | | | 43.6' | 20,500 | 50.9' | 15,000 |
| 75 | 62.3' | 15,900 | 72.8' | 13,700 | 80.7' | 12,600 | 75 | 37.1' | 31,100 | 46.3' | 20,100 | 53.2' | 14,800 |
| 73 | 69.9' | 15,000 | 80.1' | 13,000 | 87.6' | 11,900 | 73 | 42.3' | 29,100 | 51.2' | 19,200 | 57.7' | 14,300 |
| 70 | 81.4' | 13,700 | 90.9' | 11,900 | 97.1' | 11,000 | 70 | 49.9' | 26,900 | 58.7' | 18,100 | 64.3' | 13,900 |
| 68 | 88.3' | 13,000 | 97.4' | 11,500 | 103.0' | 10,600 | 68 | 54.8' | 25,600 | 63.3' | 17,400 | 68.9' | 13,700 |
| 65 | 98.8' | 11,900 | 107.0' | 10,800 | 113.0' | 10,100 | 65 | 62.0' | 23,800 | 70.2' | 16,800 | 75.1' | 13,400 |
| 63 | 105.0' | 11,500 | 114.0' | 10,400 | 118.0' | 9,700 | 63 | 66.6' | 22,900 | 74.8' | 16,300 | 79.4' | 13,200 |
| 60 | 115.0' | 10,600 | 123.0' | 9,700 | 127.0' | 9,300 | 60 | 73.5' | 21,800 | 81.4' | 15,700 | 85.3' | 13,000 |
| 58 | 121.0' | 9,900 | 129.0' | 9,300 | 133.0' | 9,000 | 58 | 77.8' | 21,200 | 85.3' | 15,200 | 89.2' | 12,800 |
| 55 | 130.0' | 9,300 | 136.0' | 8,800 | 140.0' | 8,400 | 55 | 84.3' | 20,100 | 91.2' | 14,800 | 94.8' | 12,800 |
| 53 | 135.0' | 8,800 | 142.0' | 8,400 | 145.0' | 8,200 | 53 | 87.9' | 19,200 | 95.1' | 14,300 | 98.1' | 12,600 |
| 50 | 143.0' | 8,400 | 149.0' | 7,900 | 152.0' | 7,700 | 50 | 93.8' | 18,300 | 100.0' | 14,100 | 103.0' | 12,600 |
| 48 | 148.0' | 7,900 | 154.0' | 7,500 | 156.0' | 7,300 | 48 | 97.4' | 17,600 | 104.0' | 13,900 | 106.0' | 12,600 |
| 45 | 155.0' | 7,300 | 160.0' | 6,800 | 161.0' | 6,800 | 45 | 103.0' | 17,000 | 109.0' | 13,400 | 111.0' | 12,300 |
| 43 | 159.0' | 6,800 | 164.0' | 6,600 | | | 43 | 106.0' | 16,500 | 112.0' | 13,400 | | |
| 40 | 165.0' | 6,400 | 170.0' | 6,000 | | | 40 | 111.0' | 15,900 | 116.0' | 13,200 | | |
| 38 | 169.0' | 5,700 | 173.0' | 5,500 | | | 38 | 115.0' | 15,400 | 119.0' | 13,000 | | |
| 35 | 174.0' | 5,100 | 177.0' | 4,900 | | | 35 | 119.0' | 15,000 | 123.0' | 13,000 | | |
| 33 | 177.0' | 4,600 | 180.0' | 4,400 | | | 33 | 121.0' | 14,800 | 125.0' | 12,800 | | |
| 30 | 182.0' | 4,200 | 185.0' | 4,000 | | | 30 | 125.0' | 14,100 | 128.0' | 12,800 | | |
| 28 | 185.0' | 3,700 | 187.0' | 3,500 | | | 28 | 127.0' | 13,700 | 130.0' | 12,800 | | |
| 25 | 188.0' | 3,300 | 190.0' | 3,300 | | | 25 | 131.0' | 13,000 | 133.0' | 12,600 | | |
| 23 | 191.0' | 3,100 | | | | | 23 | 132.0' | 12,600 | | | | |
| 20 | 193.0' | 2,900 | | | | | 20 | 135.0' | 12,100 | | | | |

GR-1600XL RATED LIFTING CAPACITIES (IN POUNDS)

0°, 20° or 40° pinned offsets

| ON OUTRIGGERS FULLY EXTENDED 26' 10-7/8" (8.2m) SPREAD COUNTERWEIGHT 64,550 lbs (29,300 kg) 360° ROTATION | | | | | | | | | | | | | |
|---|-------------------------------------|-------|------------|-------|------------|-------|------|-------------------------------------|-------|------------|-------|------------|-------|
| C | 200.1' (61.0m) Boom + 59.1' (18.0m) | | | | | | C | 187.0' (57.0m) Boom + 59.1' (18.0m) | | | | | |
| | 0° offset | | 20° offset | | 40° offset | | | 0° offset | | 20° offset | | 40° offset | |
| | R | W | R | W | R | W | | R | W | R | W | R | W |
| 81.5 | 49.5' | 8,200 | 73.5' | 8,200 | 89.2' | 7,100 | 81.5 | 43.6' | 8,800 | 66.3' | 8,800 | 81.4' | 7,300 |
| 81 | 52.8' | 8,200 | 75.5' | 8,200 | 92.5' | 7,100 | 81 | 46.3' | 8,800 | 69.2' | 8,800 | 84.0' | 7,300 |
| 80 | 58.1' | 8,200 | 82.0' | 8,200 | 97.1' | 6,800 | 80 | 51.5' | 8,800 | 74.5' | 8,800 | 88.9' | 7,300 |
| 79 | 64.3' | 8,200 | 87.6' | 8,200 | 102.0' | 6,800 | 79 | 56.8' | 8,800 | 79.4' | 8,600 | 92.9' | 7,100 |
| 78 | 70.5' | 8,200 | 92.9' | 7,900 | 107.0' | 6,600 | 78 | 62.3' | 8,800 | 84.3' | 8,400 | 97.8' | 7,100 |
| 77 | 75.5' | 8,200 | 97.8' | 7,700 | 112.0' | 6,600 | 77 | 67.6' | 8,800 | 88.9' | 8,200 | 102.0' | 6,800 |
| 76 | 81.7' | 8,200 | 103.0' | 7,500 | 116.0' | 6,600 | 76 | 72.8' | 8,800 | 93.8' | 8,200 | 106.0' | 6,800 |
| 75 | 87.3' | 8,200 | 107.0' | 7,300 | 120.0' | 6,400 | 75 | 78.1' | 8,800 | 98.4' | 7,900 | 110.0' | 6,800 |
| 73 | 97.4' | 8,200 | 116.0' | 6,800 | 129.0' | 6,400 | 73 | 88.3' | 8,800 | 107.0' | 7,700 | 118.0' | 6,600 |
| 70 | 111.0' | 7,500 | 129.0' | 6,400 | 140.0' | 6,000 | 70 | 103.0' | 8,800 | 120.0' | 7,300 | 130.0' | 6,400 |
| 68 | 120.0' | 7,300 | 137.0' | 6,200 | 148.0' | 5,700 | 68 | 112.0' | 8,400 | 128.0' | 7,100 | 136.0' | 6,200 |
| 65 | 133.0' | 6,600 | 150.0' | 5,700 | 158.0' | 5,300 | 65 | 124.0' | 7,700 | 139.0' | 6,600 | 147.0' | 6,200 |
| 63 | 142.0' | 6,400 | 157.0' | 5,500 | 166.0' | 5,300 | 63 | 132.0' | 7,500 | 147.0' | 6,400 | 154.0' | 6,000 |
| 60 | 154.0' | 5,700 | 168.0' | 5,300 | 175.0' | 4,900 | 60 | 143.0' | 6,800 | 157.0' | 6,200 | 163.0' | 5,700 |
| 58 | 161.0' | 5,500 | 175.0' | 4,900 | 181.0' | 4,900 | 58 | 151.0' | 6,600 | 164.0' | 6,000 | 169.0' | 5,500 |
| 55 | 172.0' | 5,100 | 185.0' | 4,600 | 190.0' | 4,400 | 55 | 161.0' | 6,200 | 173.0' | 5,500 | 177.0' | 5,300 |
| 53 | 178.0' | 4,600 | 190.0' | 4,200 | 194.0' | 4,000 | 53 | 167.0' | 5,700 | 179.0' | 5,300 | 182.0' | 5,100 |
| 50 | 187.0' | 4,000 | 198.0' | 3,500 | 201.0' | 3,500 | 50 | 176.0' | 5,300 | 187.0' | 4,900 | 189.0' | 4,600 |
| 48 | 193.0' | 3,500 | 203.0' | 3,300 | 205.0' | 3,300 | 48 | 181.0' | 4,900 | 192.0' | 4,400 | 193.0' | 4,400 |
| 45 | 201.0' | 3,100 | 210.0' | 2,900 | 211.0' | 2,600 | 45 | 189.0' | 4,400 | 198.0' | 4,000 | 199.0' | 3,700 |
| 43 | 206.0' | 2,900 | 214.0' | 2,400 | | | 43 | 194.0' | 4,000 | 203.0' | 3,700 | | |
| 40 | 213.0' | 2,200 | 220.0' | 2,000 | | | 40 | 201.0' | 3,500 | 208.0' | 3,100 | | |
| 38 | 218.0' | 2,000 | | | | | 38 | 205.0' | 3,100 | 212.0' | 2,600 | | |
| | | | | | | | 35 | 211.0' | 2,600 | 217.0' | 2,200 | | |
| | | | | | | | 33 | 215.0' | 2,200 | 219.0' | 2,000 | | |
| | | | | | | | 30 | 220.0' | 1,800 | | | | |

| ON OUTRIGGERS FULLY EXTENDED 26' 10-7/8" (8.2m) SPREAD COUNTERWEIGHT 64,550 lbs (29,300 kg) 360° ROTATION | | | | | | | | | | | | | |
|---|-------------------------------------|--------|------------|-------|------------|-------|------|-------------------------------------|--------|------------|--------|------------|-------|
| C | 172.5' (52.6m) Boom + 59.1' (18.0m) | | | | | | C | 114.9' (35.0m) Boom + 59.1' (18.0m) | | | | | |
| | 0° offset | | 20° offset | | 40° offset | | | 0° offset | | 20° offset | | 40° offset | |
| | R | W | R | W | R | W | | R | W | R | W | R | W |
| 81.5 | 39.4' | 10,400 | 61.4' | 9,700 | 76.1' | 7,500 | 81.5 | 24.3' | 14,100 | 43.6' | 11,900 | 59.1' | 8,200 |
| 81 | 42.0' | 10,400 | 63.7' | 9,700 | 78.1' | 7,500 | 81 | 26.3' | 14,100 | 45.0' | 11,700 | 60.4' | 8,200 |
| 80 | 46.9' | 10,400 | 68.6' | 9,500 | 83.0' | 7,500 | 80 | 29.5' | 14,100 | 48.2' | 11,500 | 63.3' | 7,900 |
| 79 | 52.2' | 10,400 | 72.8' | 9,300 | 86.9' | 7,300 | 79 | 33.5' | 14,100 | 51.5' | 11,200 | 65.9' | 7,900 |
| 78 | 56.8' | 10,400 | 77.1' | 9,000 | 90.9' | 7,300 | 78 | 36.4' | 14,100 | 54.5' | 11,000 | 68.6' | 7,900 |
| 77 | 61.7' | 10,400 | 81.7' | 8,800 | 94.8' | 7,300 | 77 | 39.7' | 14,100 | 57.4' | 10,600 | 71.2' | 7,700 |
| 76 | 65.9' | 10,400 | 86.0' | 8,600 | 98.8' | 7,100 | 76 | 42.7' | 14,100 | 60.7' | 10,400 | 73.8' | 7,700 |
| 75 | 71.2' | 10,400 | 90.2' | 8,600 | 102.0' | 7,100 | 75 | 45.9' | 14,100 | 63.3' | 10,100 | 76.8' | 7,700 |
| 73 | 81.0' | 10,400 | 98.4' | 8,200 | 110.0' | 6,800 | 73 | 51.8' | 14,100 | 69.6' | 9,900 | 81.7' | 7,500 |
| 70 | 94.2' | 10,400 | 111.0' | 7,900 | 120.0' | 6,600 | 70 | 61.4' | 13,900 | 74.5' | 9,300 | 88.9' | 7,300 |
| 68 | 102.0' | 9,900 | 118.0' | 7,700 | 127.0' | 6,600 | 68 | 66.6' | 13,200 | 83.3' | 9,000 | 93.5' | 7,100 |
| 65 | 114.0' | 9,300 | 129.0' | 7,300 | 136.0' | 6,400 | 65 | 75.1' | 12,300 | 91.2' | 8,600 | 101.0' | 7,100 |
| 63 | 121.0' | 8,800 | 136.0' | 7,100 | 143.0' | 6,400 | 63 | 80.7' | 11,700 | 96.5' | 8,400 | 105.0' | 7,100 |
| 60 | 132.0' | 8,400 | 146.0' | 6,800 | 152.0' | 6,200 | 60 | 88.9' | 11,000 | 104.0' | 7,900 | 112.0' | 6,800 |
| 58 | 139.0' | 7,900 | 152.0' | 6,800 | 158.0' | 6,200 | 58 | 94.2' | 10,600 | 108.0' | 7,900 | 116.0' | 6,800 |
| 55 | 149.0' | 7,300 | 162.0' | 6,600 | 166.0' | 6,200 | 55 | 101.0' | 10,100 | 115.0' | 7,500 | 122.0' | 6,800 |
| 53 | 155.0' | 7,100 | 167.0' | 6,400 | 171.0' | 6,200 | 53 | 106.0' | 9,700 | 120.0' | 7,500 | 125.0' | 6,600 |
| 50 | 163.0' | 6,400 | 175.0' | 5,700 | 177.0' | 5,500 | 50 | 113.0' | 9,300 | 126.0' | 7,300 | 130.0' | 6,600 |
| 48 | 169.0' | 6,000 | 179.0' | 5,500 | 181.0' | 5,300 | 48 | 118.0' | 9,000 | 130.0' | 7,300 | 134.0' | 6,600 |
| 45 | 176.0' | 5,300 | 186.0' | 4,900 | 187.0' | 4,900 | 45 | 124.0' | 8,600 | 135.0' | 7,100 | 138.0' | 6,600 |
| 43 | 181.0' | 5,100 | 190.0' | 4,600 | | | 43 | 128.0' | 8,400 | 138.0' | 7,100 | | |
| 40 | 188.0' | 4,400 | 196.0' | 4,000 | | | 40 | 134.0' | 8,200 | 143.0' | 6,800 | | |
| 38 | 192.0' | 4,000 | 199.0' | 3,500 | | | 38 | 137.0' | 7,900 | 146.0' | 6,800 | | |
| 35 | 198.0' | 3,500 | 204.0' | 3,100 | | | 35 | 142.0' | 7,700 | 150.0' | 6,800 | | |
| 33 | 202.0' | 3,100 | 207.0' | 2,600 | | | 33 | 145.0' | 7,500 | 153.0' | 6,800 | | |
| 30 | 208.0' | 2,600 | 211.0' | 2,200 | | | 30 | 150.0' | 7,300 | 156.0' | 6,800 | | |
| 28 | 211.0' | 2,400 | 213.0' | 2,000 | | | 28 | 153.0' | 7,300 | 158.0' | 6,800 | | |
| 25 | 215.0' | 2,000 | 216.0' | 1,800 | | | 25 | 156.0' | 7,100 | 160.0' | 6,800 | | |
| 23 | 218.0' | 1,800 | | | | | 23 | 158.0' | 7,100 | | | | |
| | | | | | | | 20 | 161.0' | 6,800 | | | | |

GR-1600XL RATED LIFTING CAPACITIES (IN POUNDS)

5° - 40° hydraulic offset - Optional

| ON OUTRIGGERS FULLY EXTENDED 26' 10-7/8" (8.2m) SPREAD COUNTERWEIGHT 64,550 lbs (29,300 kg) 360° ROTATION | | | | | | | | | | | | | |
|---|-------------------------------------|--------|------------|--------|------------|--------|------|-------------------------------------|--------|------------|--------|------------|--------|
| C | 200.1' (61.0m) Boom + 33.8' (10.3m) | | | | | | C | 187.0' (57.0m) Boom + 33.8' (10.3m) | | | | | |
| | 5° offset | | 20° offset | | 40° offset | | | 5° offset | | 20° offset | | 40° offset | |
| | R | W | R | W | R | W | | R | W | R | W | R | W |
| 81.5 | 48.2' | 12,100 | 57.1' | 12,100 | 66.9' | 11,200 | 81.5 | 42.3' | 13,700 | 51.5' | 13,700 | 61.4' | 12,800 |
| 81 | 51.2' | 12,100 | 61.0' | 12,100 | 69.2' | 11,000 | 81 | 44.9' | 13,700 | 54.1' | 13,700 | 63.3' | 12,600 |
| 80 | 56.4' | 12,100 | 65.3' | 11,900 | 74.1' | 10,800 | 80 | 49.9' | 13,700 | 58.7' | 13,400 | 67.6' | 12,100 |
| 79 | 61.7' | 12,100 | 69.6' | 11,500 | 78.7' | 10,400 | 79 | 54.8' | 13,700 | 63.3' | 13,000 | 71.9' | 11,900 |
| 78 | 67.3' | 12,100 | 74.1' | 11,000 | 82.7' | 10,100 | 78 | 59.7' | 13,700 | 67.6' | 12,600 | 75.5' | 11,500 |
| 77 | 71.9' | 11,900 | 80.1' | 10,800 | 86.9' | 9,900 | 77 | 64.3' | 13,700 | 71.9' | 12,300 | 79.7' | 11,200 |
| 76 | 76.4' | 11,500 | 83.0' | 10,400 | 91.2' | 9,700 | 76 | 68.2' | 13,200 | 76.1' | 11,900 | 83.3' | 10,800 |
| 75 | 80.4' | 11,000 | 87.6' | 10,100 | 94.8' | 9,300 | 75 | 72.5' | 12,800 | 79.7' | 11,500 | 87.3' | 10,600 |
| 73 | 89.6' | 10,600 | 96.1' | 9,700 | 103.0' | 8,800 | 73 | 80.7' | 11,900 | 87.9' | 10,800 | 94.8' | 10,100 |
| 70 | 102.0' | 9,500 | 108.0' | 8,800 | 114.0' | 8,400 | 70 | 92.5' | 11,000 | 99.4' | 10,100 | 105.0' | 9,500 |
| 68 | 110.0' | 9,000 | 116.0' | 8,400 | 121.0' | 7,900 | 68 | 100.0' | 10,400 | 106.0' | 9,500 | 112.0' | 9,000 |
| 65 | 122.0' | 8,400 | 127.0' | 7,900 | 132.0' | 7,500 | 65 | 111.0' | 9,500 | 117.0' | 8,800 | 122.0' | 8,400 |
| 63 | 129.0' | 7,900 | 134.0' | 7,500 | 138.0' | 7,300 | 63 | 118.0' | 9,300 | 124.0' | 8,600 | 128.0' | 8,200 |
| 60 | 139.0' | 7,300 | 144.0' | 6,800 | 148.0' | 6,600 | 60 | 128.0' | 8,600 | 133.0' | 8,200 | 137.0' | 7,700 |
| 58 | 146.0' | 6,800 | 151.0' | 6,600 | 154.0' | 6,400 | 58 | 135.0' | 8,200 | 139.0' | 7,700 | 143.0' | 7,500 |
| 55 | 155.0' | 6,200 | 159.0' | 6,000 | 163.0' | 6,000 | 55 | 144.0' | 7,700 | 148.0' | 7,300 | 151.0' | 7,100 |
| 53 | 161.0' | 6,000 | 165.0' | 5,700 | 168.0' | 5,500 | 53 | 150.0' | 7,300 | 154.0' | 7,100 | 156.0' | 6,800 |
| 50 | 169.0' | 5,300 | 173.0' | 5,100 | 175.0' | 4,900 | 50 | 158.0' | 6,800 | 161.0' | 6,400 | 164.0' | 6,400 |
| 48 | 175.0' | 4,900 | 178.0' | 4,600 | 180.0' | 4,600 | 48 | 163.0' | 6,400 | 166.0' | 6,200 | 168.0' | 6,000 |
| 45 | 182.0' | 4,400 | 185.0' | 4,200 | 186.0' | 4,200 | 45 | 170.0' | 5,700 | 173.0' | 5,500 | 174.0' | 5,500 |
| 43 | 187.0' | 4,000 | 190.0' | 4,000 | | | 43 | 174.0' | 5,300 | 177.0' | 5,300 | | |
| 40 | 193.0' | 3,500 | 195.0' | 3,300 | | | 40 | 180.0' | 4,900 | 183.0' | 4,600 | | |
| 38 | 197.0' | 3,100 | 199.0' | 2,900 | | | 38 | 184.0' | 4,400 | 186.0' | 4,200 | | |
| 35 | 202.0' | 2,400 | 204.0' | 2,400 | | | 35 | 190.0' | 3,700 | 191.0' | 3,500 | | |
| 33 | 206.0' | 2,200 | 207.0' | 2,000 | | | 33 | 193.0' | 3,500 | 194.0' | 3,300 | | |
| 30 | 210.0' | 1,800 | | | | | 30 | 198.0' | 2,900 | 198.0' | 2,900 | | |
| | | | | | | | 28 | 200.0' | 2,600 | 201.0' | 2,600 | | |
| | | | | | | | 25 | 204.0' | 2,400 | 203.0' | 2,200 | | |
| | | | | | | | 23 | 206.0' | 2,200 | | | | |
| | | | | | | | 20 | 208.0' | 2,000 | | | | |

| ON OUTRIGGERS FULLY EXTENDED 26' 10-7/8" (8.2m) SPREAD COUNTERWEIGHT 64,550 lbs (29,300 kg) 360° ROTATION | | | | | | | | | | | | | |
|---|-------------------------------------|--------|------------|--------|------------|--------|------|-------------------------------------|--------|------------|--------|------------|--------|
| C | 172.5' (52.6m) Boom + 33.8' (10.3m) | | | | | | C | 114.9' (35.0m) Boom + 33.8' (10.3m) | | | | | |
| | 5° offset | | 20° offset | | 40° offset | | | 5° offset | | 20° offset | | 40° offset | |
| | R | W | R | W | R | W | | R | W | R | W | R | W |
| 81.5 | 37.1' | 15,900 | 46.9' | 15,900 | 57.1' | 15,000 | 81.5 | | | 29.2' | 23,400 | 37.1' | 16,100 |
| 81 | 39.4' | 15,900 | 49.2' | 15,900 | 59.1' | 14,800 | 81 | | | 30.5' | 23,100 | 38.4' | 15,900 |
| 80 | 44.0' | 15,900 | 53.5' | 15,900 | 63.0' | 14,300 | 80 | | | 33.1' | 22,500 | 41.0' | 15,700 |
| 79 | 48.6' | 15,900 | 57.7' | 15,400 | 66.6' | 13,900 | 79 | | | 35.8' | 22,000 | 43.3' | 15,400 |
| 78 | 52.8' | 15,900 | 61.7' | 15,000 | 70.2' | 13,400 | 78 | | | 39.0' | 21,400 | 45.9' | 15,200 |
| 77 | 57.4' | 15,900 | 65.3' | 14,600 | 73.8' | 13,000 | 77 | | | 41.3' | 20,900 | 48.6' | 15,200 |
| 76 | 61.7' | 15,900 | 69.2' | 14,100 | 77.4' | 12,800 | 76 | | | 43.6' | 20,500 | 50.9' | 15,000 |
| 75 | 64.3' | 15,200 | 73.2' | 13,700 | 80.7' | 12,300 | 75 | 38.7' | 28,200 | 46.3' | 20,100 | 53.1' | 14,800 |
| 73 | 72.2' | 14,300 | 80.1' | 12,800 | 87.6' | 11,900 | 73 | 44.0' | 26,900 | 51.2' | 19,200 | 57.7' | 14,300 |
| 70 | 84.3' | 13,000 | 90.6' | 11,900 | 97.1' | 11,000 | 70 | 51.2' | 24,900 | 58.7' | 18,100 | 64.6' | 13,900 |
| 68 | 91.5' | 12,300 | 97.8' | 11,500 | 104.0' | 10,600 | 68 | 56.4' | 23,800 | 63.3' | 17,400 | 68.9' | 13,700 |
| 65 | 102.0' | 11,500 | 107.0' | 10,600 | 113.0' | 9,900 | 65 | 63.3' | 22,300 | 70.2' | 16,800 | 75.1' | 13,400 |
| 63 | 109.0' | 11,000 | 114.0' | 10,100 | 118.0' | 9,700 | 63 | 67.9' | 21,200 | 74.8' | 16,300 | 79.4' | 13,200 |
| 60 | 118.0' | 10,100 | 123.0' | 9,700 | 127.0' | 9,300 | 60 | 74.8' | 19,800 | 81.4' | 15,700 | 85.3' | 13,000 |
| 58 | 124.0' | 9,700 | 129.0' | 9,300 | 133.0' | 8,800 | 58 | 79.1' | 19,200 | 85.3' | 15,200 | 89.2' | 12,800 |
| 55 | 133.0' | 9,000 | 137.0' | 8,600 | 140.0' | 8,400 | 55 | 85.3' | 18,100 | 91.5' | 14,800 | 94.8' | 12,600 |
| 53 | 138.0' | 8,600 | 142.0' | 8,400 | 145.0' | 7,900 | 53 | 89.2' | 17,400 | 95.1' | 14,300 | 98.1' | 12,600 |
| 50 | 146.0' | 8,200 | 149.0' | 7,700 | 151.0' | 7,500 | 50 | 95.1' | 16,800 | 101.0' | 14,100 | 103.0' | 12,600 |
| 48 | 151.0' | 7,700 | 154.0' | 7,300 | 156.0' | 7,100 | 48 | 99.0' | 16,300 | 104.0' | 13,900 | 106.0' | 12,300 |
| 45 | 157.0' | 7,100 | 160.0' | 6,600 | 162.0' | 6,600 | 45 | 104.0' | 15,700 | 109.0' | 13,400 | 111.0' | 12,300 |
| 43 | 162.0' | 6,600 | 164.0' | 6,400 | | | 43 | 107.0' | 15,400 | 112.0' | 13,400 | | |
| 40 | 168.0' | 6,000 | 170.0' | 5,700 | | | 40 | 112.0' | 15,000 | 116.0' | 13,200 | | |
| 38 | 171.0' | 5,500 | 173.0' | 5,300 | | | 38 | 115.0' | 14,600 | 119.0' | 13,000 | | |
| 35 | 176.0' | 4,900 | 178.0' | 4,600 | | | 35 | 120.0' | 14,300 | 123.0' | 13,000 | | |
| 33 | 179.0' | 4,400 | 181.0' | 4,200 | | | 33 | 122.0' | 14,100 | 125.0' | 12,800 | | |
| 30 | 183.0' | 3,700 | 185.0' | 3,700 | | | 30 | 126.0' | 13,900 | 129.0' | 12,800 | | |
| 28 | 186.0' | 3,500 | 187.0' | 3,300 | | | 28 | 128.0' | 13,200 | 131.0' | 12,800 | | |
| 25 | 190.0' | 3,100 | 190.0' | 3,100 | | | 25 | 131.0' | 12,600 | 133.0' | 12,300 | | |
| 23 | 192.0' | 2,900 | | | | | 23 | 133.0' | 12,300 | | | | |
| 20 | 194.0' | 2,600 | | | | | 20 | 135.0' | 11,900 | | | | |

GR-1600XL RATED LIFTING CAPACITIES (IN POUNDS)

5° - 40° hydraulic offset - Optional

| ON OUTRIGGERS FULLY EXTENDED 26' 10-7/8" (8.2m) SPREAD COUNTERWEIGHT 64,550 lbs (29,300 kg) 360° ROTATION | | | | | | | | | | | | | |
|---|-------------------------------------|-------|------------|-------|------------|-------|------|-------------------------------------|-------|------------|-------|------------|-------|
| C | 200.1' (61.0m) Boom + 59.1' (18.0m) | | | | | | C | 187.0' (57.0m) Boom + 59.1' (18.0m) | | | | | |
| | 5° offset | | 20° offset | | 40° offset | | | 5° offset | | 20° offset | | 40° offset | |
| | R | W | R | W | R | W | | R | W | R | W | R | W |
| 81.5 | 56.1' | 8,200 | 72.2' | 8,200 | 88.9' | 7,100 | 81.5 | 47.9' | 8,800 | 65.6' | 8,800 | 81.0' | 7,300 |
| 81 | 59.1' | 8,200 | 74.5' | 8,200 | 91.9' | 7,100 | 81 | 49.2' | 8,800 | 68.2' | 8,800 | 83.7' | 7,300 |
| 80 | 65.3' | 8,200 | 81.0' | 8,200 | 97.1' | 6,800 | 80 | 56.4' | 8,800 | 73.8' | 8,800 | 88.6' | 7,100 |
| 79 | 70.9' | 8,200 | 86.3' | 8,200 | 102.0' | 6,800 | 79 | 61.7' | 8,800 | 78.1' | 8,600 | 92.8' | 7,100 |
| 78 | 76.8' | 8,200 | 91.5' | 7,900 | 107.0' | 6,600 | 78 | 66.6' | 8,800 | 83.3' | 8,400 | 97.4' | 7,100 |
| 77 | 82.0' | 8,200 | 96.1' | 7,700 | 112.0' | 6,600 | 77 | 71.9' | 8,800 | 87.6' | 8,200 | 102.0' | 6,800 |
| 76 | 87.9' | 8,200 | 101.0' | 7,500 | 116.0' | 6,600 | 76 | 77.1' | 8,800 | 92.5' | 7,900 | 106.0' | 6,800 |
| 75 | 93.5' | 8,200 | 106.0' | 7,300 | 119.0' | 6,400 | 75 | 82.0' | 8,800 | 97.1' | 7,900 | 110.0' | 6,600 |
| 73 | 103.0' | 7,700 | 115.0' | 6,800 | 129.0' | 6,200 | 73 | 92.2' | 8,800 | 106.0' | 7,700 | 118.0' | 6,600 |
| 70 | 117.0' | 7,100 | 128.0' | 6,400 | 140.0' | 5,700 | 70 | 106.0' | 8,200 | 119.0' | 7,300 | 129.0' | 6,400 |
| 68 | 126.0' | 6,800 | 135.0' | 6,000 | 147.0' | 5,500 | 68 | 114.0' | 7,700 | 127.0' | 7,100 | 137.0' | 6,200 |
| 65 | 138.0' | 6,200 | 149.0' | 5,700 | 158.0' | 5,300 | 65 | 126.0' | 7,300 | 138.0' | 6,600 | 147.0' | 6,200 |
| 63 | 147.0' | 6,000 | 156.0' | 5,500 | 165.0' | 5,100 | 63 | 135.0' | 7,100 | 146.0' | 6,400 | 154.0' | 6,000 |
| 60 | 159.0' | 5,500 | 167.0' | 5,100 | 175.0' | 4,900 | 60 | 146.0' | 6,600 | 156.0' | 6,000 | 163.0' | 5,700 |
| 58 | 166.0' | 5,100 | 174.0' | 4,900 | 181.0' | 4,600 | 58 | 153.0' | 6,400 | 163.0' | 5,700 | 169.0' | 5,500 |
| 55 | 176.0' | 4,600 | 183.0' | 4,400 | 189.0' | 4,200 | 55 | 163.0' | 6,000 | 172.0' | 5,500 | 177.0' | 5,300 |
| 53 | 182.0' | 4,200 | 189.0' | 4,000 | 194.0' | 3,700 | 53 | 169.0' | 5,500 | 177.0' | 5,100 | 182.0' | 4,900 |
| 50 | 191.0' | 3,700 | 197.0' | 3,500 | 200.0' | 3,300 | 50 | 177.0' | 4,900 | 186.0' | 4,600 | 189.0' | 4,400 |
| 48 | 197.0' | 3,300 | 201.0' | 3,100 | 205.0' | 3,100 | 48 | 183.0' | 4,600 | 190.0' | 4,200 | 193.0' | 4,200 |
| 45 | 205.0' | 2,900 | 209.0' | 2,600 | 211.0' | 2,400 | 45 | 191.0' | 4,000 | 198.0' | 3,700 | 199.0' | 3,700 |
| 43 | 210.0' | 2,600 | 213.0' | 2,400 | | | 43 | 196.0' | 3,700 | 202.0' | 3,500 | | |
| 40 | 216.0' | 2,000 | 219.0' | 1,800 | | | 40 | 202.0' | 3,300 | 207.0' | 2,900 | | |
| | | | | | | | 38 | 207.0' | 2,900 | 211.0' | 2,600 | | |
| | | | | | | | 35 | 212.0' | 2,200 | 216.0' | 2,000 | | |
| | | | | | | | 33 | 216.0' | 2,000 | 219.0' | 1,800 | | |

| ON OUTRIGGERS FULLY EXTENDED 26' 10-7/8" (8.2m) SPREAD COUNTERWEIGHT 64,550 lbs (29,300 kg) 360° ROTATION | | | | | | | | | | | | | |
|---|-------------------------------------|--------|------------|-------|------------|-------|------|-------------------------------------|--------|------------|--------|------------|-------|
| C | 172.5' (52.6m) Boom + 59.1' (18.0m) | | | | | | C | 114.9' (35.0m) Boom + 59.1' (18.0m) | | | | | |
| | 5° offset | | 20° offset | | 40° offset | | | 5° offset | | 20° offset | | 40° offset | |
| | R | W | R | W | R | W | | R | W | R | W | R | W |
| 81.5 | 44.9' | 10,400 | 61.7' | 9,700 | 76.1' | 7,500 | 81.5 | 30.2' | 14,100 | 44.6' | 11,900 | 58.7' | 8,200 |
| 81 | 47.6' | 10,400 | 64.3' | 9,700 | 78.4' | 7,500 | 81 | 31.5' | 14,100 | 45.9' | 11,700 | 60.4' | 8,200 |
| 80 | 52.8' | 10,400 | 69.2' | 9,500 | 82.7' | 7,500 | 80 | 35.1' | 14,100 | 49.2' | 11,500 | 63.3' | 7,900 |
| 79 | 57.7' | 10,400 | 73.5' | 9,300 | 86.6' | 7,300 | 79 | 38.4' | 14,100 | 52.5' | 11,200 | 65.9' | 7,900 |
| 78 | 63.0' | 10,400 | 78.1' | 9,000 | 90.9' | 7,300 | 78 | 41.7' | 14,100 | 55.4' | 11,000 | 68.6' | 7,900 |
| 77 | 67.3' | 10,400 | 82.0' | 8,800 | 94.8' | 7,300 | 77 | 44.6' | 14,100 | 58.4' | 10,600 | 71.2' | 7,700 |
| 76 | 72.2' | 10,400 | 86.3' | 8,600 | 98.1' | 7,100 | 76 | 47.9' | 14,100 | 61.0' | 10,400 | 73.8' | 7,700 |
| 75 | 76.8' | 10,400 | 90.9' | 8,600 | 102.0' | 7,100 | 75 | 51.2' | 14,100 | 64.0' | 10,100 | 76.4' | 7,700 |
| 73 | 86.6' | 10,100 | 98.8' | 8,200 | 110.0' | 6,800 | 73 | 57.1' | 13,200 | 70.2' | 9,900 | 81.7' | 7,500 |
| 70 | 98.0' | 9,500 | 111.0' | 7,700 | 120.0' | 6,600 | 70 | 65.9' | 12,300 | 74.8' | 9,300 | 88.9' | 7,300 |
| 68 | 114.0' | 9,300 | 118.0' | 7,500 | 127.0' | 6,600 | 68 | 71.5' | 11,700 | 83.7' | 9,000 | 93.5' | 7,100 |
| 65 | 119.0' | 8,800 | 129.0' | 7,300 | 136.0' | 6,400 | 65 | 80.1' | 11,000 | 91.5' | 8,600 | 100.0' | 7,100 |
| 63 | 126.0' | 8,400 | 135.0' | 7,100 | 143.0' | 6,400 | 63 | 85.3' | 10,600 | 96.5' | 8,400 | 105.0' | 7,100 |
| 60 | 136.0' | 7,900 | 146.0' | 6,800 | 152.0' | 6,200 | 60 | 93.2' | 10,100 | 104.0' | 7,900 | 112.0' | 6,800 |
| 58 | 143.0' | 7,500 | 153.0' | 6,800 | 157.0' | 6,200 | 58 | 98.1' | 9,700 | 109.0' | 7,900 | 116.0' | 6,800 |
| 55 | 153.0' | 7,100 | 162.0' | 6,600 | 165.0' | 6,200 | 55 | 105.0' | 9,300 | 115.0' | 7,500 | 122.0' | 6,600 |
| 53 | 159.0' | 6,600 | 167.0' | 6,200 | 170.0' | 6,000 | 53 | 110.0' | 9,000 | 120.0' | 7,500 | 125.0' | 6,600 |
| 50 | 167.0' | 6,000 | 174.0' | 5,500 | 176.0' | 5,300 | 50 | 117.0' | 8,600 | 126.0' | 7,300 | 130.0' | 6,600 |
| 48 | 173.0' | 5,500 | 179.0' | 5,300 | 180.0' | 5,100 | 48 | 121.0' | 8,400 | 130.0' | 7,300 | 134.0' | 6,600 |
| 45 | 180.0' | 5,100 | 186.0' | 4,900 | 186.0' | 4,600 | 45 | 127.0' | 8,200 | 135.0' | 7,100 | 138.0' | 6,600 |
| 43 | 185.0' | 4,900 | 190.0' | 4,400 | | | 43 | 131.0' | 7,900 | 138.0' | 7,100 | | |
| 40 | 191.0' | 4,200 | 195.0' | 3,700 | | | 40 | 136.0' | 7,700 | 143.0' | 6,800 | | |
| 38 | 196.0' | 3,700 | 199.0' | 3,300 | | | 38 | 143.0' | 7,500 | 146.0' | 6,800 | | |
| 35 | 201.0' | 3,100 | 204.0' | 2,900 | | | 35 | 145.0' | 7,300 | 150.0' | 6,800 | | |
| 33 | 205.0' | 2,900 | 207.0' | 2,600 | | | 33 | 148.0' | 7,300 | 153.0' | 6,800 | | |
| 30 | 210.0' | 2,400 | 211.0' | 2,200 | | | 30 | 152.0' | 7,100 | 156.0' | 6,800 | | |
| 28 | 213.0' | 2,200 | 213.0' | 2,000 | | | 28 | 155.0' | 7,100 | 158.0' | 6,800 | | |
| 25 | 217.0' | 1,800 | | | | | 25 | 158.0' | 6,800 | 160.0' | 6,800 | | |
| | | | | | | | 23 | 160.0' | 6,800 | | | | |
| | | | | | | | 20 | 163.0' | 6,800 | | | | |

WARNING AND OPERATING INSTRUCTIONS FOR LIFTING CAPACITIES

GENERAL

1. RATED LIFTING CAPACITIES apply only to the machine as originally manufactured and normally equipped by TADANO LTD. Modifications to the machine or use of optional equipment other than that specified can result in a reduction of capacity.
2. Hydraulic cranes can be hazardous if improperly operated or maintained. Operation and maintenance of this machine must be in compliance with information in the **Operation and Maintenance Manuals** supplied with the crane. If this manual is missing, order a replacement through the distributor.
3. The operator and other personnel associated with this machine shall fully acquaint themselves with the latest applicable ASME B30.5 safety standards for cranes as mentioned in OSHA CFR29 part 1926.

SET UP

1. Rated lifting capacities on the load chart are the maximum allowable crane capacities. They are based on the machine standing level on firm supporting surface under ideal job conditions. Depending on the nature of the supporting surface, it may be necessary to have structural supports under the outrigger floats or tires to spread the loads to a larger surface.
2. For outrigger operation, outriggers shall be properly extended with tires free of supporting surface before operating crane.

OPERATION

1. Rated lifting capacities have been tested to and meet minimum requirements of SAE J1063-Cantilevered Boom Crane Structures Method of Test.
2. Rated lifting capacities do not exceed 85 % of the tipping load on outriggers fully extended as determined by SAE J765-Crane Stability Test Code.
Rated lifting capacities for partially extended outriggers are determined from the formula, Rated Lifting Capacities = (Tipping Load - 0.1 x Tip Reaction) / 1.25.
3. Rated lifting capacities above bold lines in the chart are based on crane strength and those below, on its stability. They are based on actual load radius increased by boom deflection.
4. The weight of handling device such as hook blocks, slings, etc., must be considered as part of the load and must be deducted from the lifting capacities.
5. Rated lifting capacities are based on freely suspended loads and make no allowance for such factors as the effect of wind, sudden stopping of loads, supporting surface conditions, inflation of tires, operating speeds, side loads, etc. Side pull on the boom or jib is extremely dangerous. Such action can damage the boom, jib or swing mechanism, and lead to overturning the crane.
6. Rated lifting capacities do not account for wind on lifted load or boom. We recommend against working under the condition that the load is out of control due to a strong wind. During boom lift, consider that the rated lifting capacity is reduced by 50% when the wind speed is 20mph(9m/s) to 27mph(12m/s); reduced by 70% when the wind speed is 27mph(12m/s) to 31mph(14m/s). If the wind speed is 31mph(14m/s) or over, stop operation. During jib lift, stop operation if the wind speed is 20mph(9m/s).
7. Rated lifting capacities at load radius shall not be exceeded. Do not tip the crane to determine allowable loads.
8. Do not operate at boom lengths, radii, or boom angle, where no capacities are shown. Crane may overturn without any load on the hook.
9. When boom length is between values listed, refer to the rated lifting capacities of the next longer and next shorter booms for the same radius. The lesser of the two rated lifting capacities shall be used.
10. When making lifts at a load radius not shown, use the next longer radius to determine allowable capacity.

11. Load per line should not exceed 15,900 lbs. (7,200kg) for main hoist and auxiliary hoist.
12. Check the actual number of parts of line with LOAD MOMENT INDICATOR (AML-C) before operation. Maximum lifting capacity is restricted by the number of parts of line of LOAD MOMENT INDICATOR (AML-C). Limited capacity is as determined from the formula, Single line pull for main hoist 15,900 lbs. (7,200kg) x number of parts of line.
13. The boom angle before loading should be greater to account for deflection. For rated lifting capacities, the loaded boom angle and the load radius is for reference only.
14. Do not operate extension or retraction of the boom with loads. Extension or retraction of the boom with loads may be attempted within the limits of the RATED LIFTING CAPACITIES. The ability to telescope loads is limited by hydraulic pressure, boom angle, boom length, crane maintenance, etc.
15. For lifting capacity of single top, deduct the weight of the load handling equipment from the rated lifting capacity of the boom. For the lifting capacity of single top, the net capacity shall not exceed 15,900lbs (7,200kg) including main boom hook mass attached to the boom.
16. When the base jib or top jib or both jibs are removed, set the jib state switch to the REMOVED position.
17. When erecting and stowing jib, be sure to retain it by hand or by other means to prevent its free movement.
18. Use "ANTI-TWO BLOCK" disable switch when erecting and stowing jib and when stowing hook block. While the switch is pushed, the hoist does not stop, even when overwind condition occurs.
19. When lifting a load by using jib (aux. hoist) and boom (main hoist) simultaneously, do the following:
 - Enter the operation status as jib operation, not as boom operation.
 - Before starting operation, make sure that mass of load is within rated lifting capacity for jib.

DEFINITIONS

1. Load Radius: Horizontal distance from a projection of the axis of rotation to supporting surface before loading to the center of the vertical hoist line or tackle with load applied.
2. Loaded Boom Angle: The angle between the boom base section and the horizontal, after lifting the rated lifting capacity at the load radius.
3. Working Area: Area measured in a circular arc about the centerline of rotation.
4. Freely Suspended Load: Load hanging free with no direct external force applied except by the hoist line.
5. Side Load: Horizontal side force applied to the lifted load either on the ground or in the air.

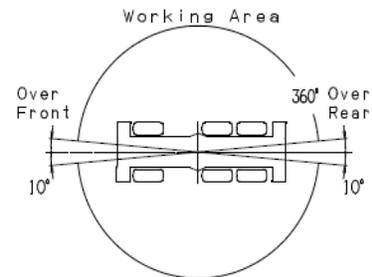
GR-1600XL RATED LIFTING CAPACITIES (IN POUNDS)

| ON RUBBER | | | | | | | | | | | | |
|----------------------------|---------------------|---------|-------|---------|-------|---------|---------------|---------|-------|---------|-------|---------|
| Without counterweight | | | | | | | | | | | | |
| A | Stationary | | | | | | | | | | | |
| | Over Front and Rear | | | | | | 360° Rotation | | | | | |
| | 42.8' | | 57.2' | | 71.6' | | 42.8' | | 57.2' | | 71.6' | |
| B | C | (13.1m) | C | (17.4m) | C | (21.8m) | C | (13.1m) | C | (17.4m) | C | (21.8m) |
| 8' | 73 | 22,000 | 78 | 22,000 | 81 | 22,000 | 73 | 22,000 | 78 | 22,000 | 81 | 22,000 |
| 10' | 70 | 22,000 | 76 | 22,000 | 79 | 22,000 | 70 | 22,000 | 76 | 22,000 | 79 | 22,000 |
| 12' | 67 | 22,000 | 73 | 22,000 | 77 | 22,000 | 67 | 20,500 | 73 | 22,000 | 77 | 22,000 |
| 15' | 63 | 22,000 | 70 | 22,000 | 75 | 22,000 | 63 | 13,700 | 70 | 17,400 | 75 | 19,400 |
| 20' | 54 | 14,800 | 65 | 18,100 | 71 | 19,600 | 54 | 6,200 | 65 | 9,900 | 71 | 12,100 |
| 25' | 45 | 9,000 | 59 | 12,300 | 66 | 14,100 | | | 59 | 4,900 | 66 | 7,100 |
| 30' | 33 | 3,500 | 53 | 7,700 | 62 | 9,700 | | | | | 62 | 3,300 |
| 35' | | | 45 | 4,000 | 57 | 6,000 | | | | | | |
| D | 0 | | 45 | | 57 | | 54 | | 59 | | 62 | |
| Telescoping conditions (%) | | | | | | | | | | | | |
| 2nd boom | 0 | | 0 | | 0 | | 0 | | 0 | | 0 | |
| 3rd boom | 0 | | 0 | | 0 | | 0 | | 0 | | 0 | |
| 4th boom | 0 | | 0 | | 0 | | 0 | | 0 | | 0 | |
| 5th boom | 0 | | 0 | | 0 | | 0 | | 0 | | 0 | |
| Top boom | 0 | | 45 | | 90 | | 0 | | 45 | | 90 | |

- A** : Boom length in feet
- B** : Load radius in feet
- C** : Loaded boom angle (°)
- D** : Minimum boom angle (°) for indicated length (no load)

NOTE: The lifting capacity data stored in the LOAD MOMENT INDICATOR (AML-C) is based on the standard number of parts of line listed in the chart. Standard number of parts of line for rubber operation should be according to the following table.

| Boom length in feet (meters) | 42.8' (13.1m) | 42.8' to 71.6' (13.1m to 21.8m) |
|------------------------------|---------------|---------------------------------|
| Number of parts of line | 4 | 4 |



WARNING AND OPERATING INSTRUCTIONS FOR ON RUBBER LIFTING CAPACITIES

1. Rated lifting capacities on rubber are in pounds and do not exceed 75 % of tipping loads as determined by SAE J765-Crane Stability Test Code.
2. On rubber lifting is only permitted without counterweight and stationary. Creep operation is prohibited.
3. Rated lifting capacities shown in the chart are based on condition that crane is set on firm level surfaces with suspension fully-retracted. Those above bold lines are based on tire capacity and those below, on crane stability. They are based on actual load radius increased by tire deformation and boom deflection.
4. If the suspension cylinders contain air, the axle will not be locked completely and rated lifting capacities may not be obtainable. Bleed the cylinders according to the operation safety and maintenance manual.
5. Rated lifting capacities are based on proper tire inflation, capacity and condition. Damaged tires are hazardous to safe operation of crane.

6. Tires shall be inflated to correct air pressure.

| Tires | Air Pressure |
|---------|-----------------|
| 29.5R25 | 94 psi (650kPa) |

7. Over front and rear operation shall be performed within 10 degrees in front/rear of chassis.
8. On rubber lifting with "jib" is not permitted. Maximum permissible boom length is 71.6'. (21.8m).
9. When making lift on rubber stationary, set parking brake.

GR-1600XL Axle weight distribution chart

| 0°, 20° or 40° pinned offsets fly jib | Pounds | | | | Kilograms | | | |
|--|---------|---------|--------|--------|-----------|---------|--------|--------|
| | Total | Axle 1 | Axle 2 | Axle 3 | Total | Axle 1 | Axle 2 | Axle 3 |
| Base machine incl. standard fly jib and auxiliary winch | 133,259 | 78,825 | 26,693 | 27,743 | 60,445 | 35,754 | 12,108 | 12,584 |
| Remove: 7.9 ton (7.2 metric ton) hook ball | -661 | -928 | 134 | 134 | -300 | -421 | 61 | 61 |
| Auxiliary winch & wire rope | -2,650 | 1,080 | -1,865 | -1,865 | -1,202 | 490 | -846 | -846 |
| Front and rear outrigger boxes and beams | -19,758 | -7,635 | -6,063 | -6,063 | -8,962 | -3,463 | -2,750 | -2,750 |
| 2 section manual offset fly jib | -3,197 | -5,073 | 939 | 939 | -1,450 | -2,301 | 426 | 426 |
| Boom | -34,445 | -43,094 | 4,325 | 4,325 | -15,624 | -19,547 | 1,962 | 1,962 |
| Add: Counterweight 24,500 lbs (11,100 kg) | 24,515 | -7,388 | 15,953 | 15,953 | 11,120 | -3,351 | 7,236 | 7,236 |
| Counterweight 40,100 lbs (18,200 kg) | 40,036 | -12,066 | 26,050 | 26,050 | 18,160 | -5,473 | 11,816 | 11,816 |
| 110 ton (100 metric ton) hook block | 2,381 | 3,904 | -763 | -763 | 1,080 | 1,771 | -346 | -346 |

| 5° - 40° hydraulic offset - Optional | Pounds | | | | Kilograms | | | |
|--|---------|---------|--------|--------|-----------|---------|--------|--------|
| | Total | Axle 1 | Axle 2 | Axle 3 | Total | Axle 1 | Axle 2 | Axle 3 |
| Base machine incl. standard fly jib and auxiliary winch | 134,028 | 80,361 | 26,310 | 27,359 | 60,794 | 36,451 | 11,934 | 12,410 |
| Remove: 7.9 ton (7.2 metric ton) hook ball | -661 | -928 | 134 | 134 | -300 | -421 | 61 | 61 |
| Auxiliary winch & wire rope | -2,650 | 1,080 | -1,865 | -1,865 | -1,202 | 490 | -846 | -846 |
| Front and rear outrigger boxes and beams | -19,758 | -7,635 | -6,063 | -6,063 | -8,962 | -3,463 | -2,750 | -2,750 |
| 2 section hydraulic offset fly jib | -3,417 | -5,585 | 1,085 | 1,085 | -1,550 | -2,533 | 492 | 492 |
| Boom | -34,996 | -44,183 | 4,592 | 4,592 | -15,874 | -20,041 | 2,083 | 2,083 |
| Add: Counterweight 24,500 lbs (11,100 kg) | 24,515 | -7,388 | 15,953 | 15,953 | 11,120 | -3,351 | 7,236 | 7,236 |
| Counterweight 40,100 lbs (18,200 kg) | 40,036 | -12,066 | 26,050 | 26,050 | 18,160 | -5,473 | 11,816 | 11,816 |
| 110 ton (100 metric ton) hook block | 2,381 | 3,904 | -763 | -763 | 1,080 | 1,771 | -346 | -346 |

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